

## NOMENCLATURE



[illegible]

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ISSUE DATE: 10/16/02

| EVOLUTIONS / UP DATING | INDEX |
|------------------------|-------|
| MODIFIE REP. 1         | B     |
| .                      | .     |

|                                                                                                                                                                                                                                        |                                                      |                                                                                    |                         |                                                                                      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------|--------------------------------------------------------------------------------------|
| DESSINE PAR:<br>E.M.H.<br>LE: 07/11/01                                                                                                                                                                                                 | VERIFIE PAR:<br>E.COUSTE                             | INTERPRETATION DES DESSINS SELON:<br>INTERPRETATION OF DRAWINGS AS PER:<br>ST 2100 |                         | DATE: .<br>DATE: .<br>DATE: .<br>DATE: .<br>DATE: .<br>DATE: .<br>DATE: .<br>DATE: . |
| MACHINE/ENGINE:<br>ARRIUS 1A (1M)                                                                                                                                                                                                      | DESIGNATION PIECE/ DESCRIPTION:<br>MODULE GENERATEUR | N°PIECE/ PART NUMBER:<br>70EM022040                                                |                         | B E.COUSTE<br>DATE: 27/02/02<br>A E.COUSTE<br>DATE: 07/11/01                         |
| DESIGNATION OUTILLAGE<br><b>OUTILLAGE DE MAINTIEN</b><br>TOOL NAME                                                                                                                                                                     |                                                      |                                                                                    |                         |                                                                                      |
| <p>CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION</p> <p>THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</p> |                                                      |                                                                                    |                         |                                                                                      |
| ECHELLE<br>SCALE<br> <b>Turbomeca</b><br>groupe snecma                                                                                             |                                                      | CODE FABRICANT FROZZI/MANUFACTURER CODE                                            |                         |                                                                                      |
| FORMAT<br> SIZE<br>A3                                                                                                                             | TM1626G001                                           |                                                                                    | PLANCHE<br>SHEET<br>0-3 |                                                                                      |

CLES A ERGOTS REF.  
- 881 4 835 000  
- 881 4 836 000  
- 881 4 837 000

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▽ ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE.

C LES COTES ET CRITERES DU PLAN REPERES SONT A  
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".

B PROCESS : - METTRE EN PLACE LE CHASSIS REP. 1 ET LE FIXER A L'AIDE  
DES 3 VIS STRIEES REP. 3  
- ENGAGER LATERALEMENT UNE DES 3 CLES A ERGOTS  
- METTRE EN PLACE LE JEU DE DEMI-COQUILLES REP. 2  
- PROCEDER AU SERRAGE DE L'ECROU

A FONCTION : MAINTIEN DES CLES A ERGOTS 8814835000-8814836000-  
8814837000 LORS DU SERRAGE DES ECROUS

|                                                                                                                                                                                                                                   |                                                     |                                                                                   |       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|-----------------------------------------------------------------------------------|-------|
| DESINE PAR<br>E.M.H.<br>LE: 07/11/01                                                                                                                                                                                              | VERIFIE PAR<br>E. COUSSE                            | INTERPRETATION DES DESSINS SELON<br>INTERPRETATION OF DRAWINGS AS PER:<br>ST 2100 | DATE: |
| MACHINE/ENGINE:<br>ABRUS JA TM1                                                                                                                                                                                                   | DESIGNATION PIECE/ DESCRIPTION<br>MODULE GENERATEUR | N°PIECES / PART NUMBER<br>T02M022040                                              | DATE: |
| DESIGNATION OUTILLAGE<br>OUTILLAGE DE MAINTIEN                                                                                                                                                                                    |                                                     |                                                                                   | DATE: |
| TOOL NAME<br>support                                                                                                                                                                                                              |                                                     |                                                                                   | DATE: |
| CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE<br>COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION<br>THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR<br>COMMUNICATED WITHOUT EXPRESS AUTHORIZATION |                                                     |                                                                                   |       |
| Echelle<br>SCALE<br>1/1                                                                                                                                                                                                           | Turbomeca<br>groupe snecma                          |                                                                                   | DATE: |
| FORMAT<br>SIZE<br>A1                                                                                                                                                                                                              | TM1626G001                                          |                                                                                   | DATE: |
| PLANCHE<br>SHEET<br>1/1                                                                                                                                                                                                           |                                                     | DATE: 27/02/02                                                                    |       |
| A.E. COUSSE                                                                                                                                                                                                                       |                                                     | DATE: 07/11/01                                                                    |       |

logiciel: MICROCADS Revision : 6  
Plan dessine D A 0 a l'aide du

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11 SEP. 2002



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| FORMAT | SIZE | A3 |
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